```
L26 ANSWER 1 OF 2 USPATFULL on STN
ΑN
       2003:40375 USPATFULL
тT
       Exhaust gas purifying apparatus for an internal combustion engine
       Iizuka, Hidehiro, Tsuchiura, JAPAN
TN
       Kuroda, Osamu, Hitachi, JAPAN
       Ogawa, Toshio, Takahagi, JAPAN
       Kato, Akira, Mito, JAPAN
       Miyadera, Hiroshi, Hitachi, JAPAN
       Kitahara, Yuichi, Hitachinaka, JAPAN
       Tokuda, Hiroatsu, Hitachinaka, JAPAN
       Hitachi, Ltd., Tokyo, JAPAN (non-U.S. corporation)
PA
PΙ
       US 6517784
                           B1
                                20030211
       US 2000-588711
                                20000607 (9)
AΙ
       Division of Ser. No. US 1996-585055, filed on 11 Jan 1996, now patented,
RLI
       Pat. No. US 6093377, issued on 25 Jul 2000
       JP 1995-1704
                            19950110
PRAI
       Utility
DT
       GRANTED
FS
       Primary Examiner: Tran, Hien
EXNAM
       Kenyon & Kenyon
LREP
       Number of Claims: 6
CLMN
       Exemplary Claim: 1
ECL
DRWN
       8 Drawing Figure(s); 4 Drawing Page(s)
LN.CNT 689
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       Exhaust gas from internal combustion engines is treated with catalyst
AB
       comprising an inorganic oxide supporter which supports at least one of
       noble metals selected from Rh, Pt, and Pd, alkali rare earth metals,
       rare earth metals, and magnesium in order to remove NOx effectively with
       superior durability of the catalyst notwithstanding the internal
       combustion engine is under a stoichiometric operation condition or a
       lean burning operation condition.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
L26
     ANSWER 2 OF 2 USPATFULL on STN
       2000:94676 USPATFULL
AN
       Removal of nitrogen oxides from exhaust gas using catalyst
TI
       Iizuka, Hidehiro, Tsuchiura, Japan
IN
       Kuroda, Osamu, Hitachi, Japan
       Ogawa, Toshio, Takahagi, Japan
       Kato, Akira, Mito, Japan
Miyadera, Hiroshi, Hitachi, Japan
       Kitahara, Yuichi, Hitachinaka, Japan
Tokuda, Hiroatsu, Hitachinaka, Japan
       Hitachi, Ltd., Tokyo, Japan (non-U.S. corporation)
PA
PΙ
       US 6093377
                                20000725
                                19960111 (8)
AΙ
       US 1996-585055
PRAI
       JP 1995-1704
                            19950110
DT
       Utility
FS
       Granted
       Primary Examiner: Dunn, Tom; Assistant Examiner: DiMauro, Peter
EXNAM
       Kenyon & Kenyon
LREP
CLMN
       Number of Claims: 8
       Exemplary Claim: 1
ECL
       9 Drawing Figure(s); 4 Drawing Page(s)
DRWN
LN.CNT 750
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       Exhaust gas from internal combustion engines is treated with catalyst
AB
       comprising an inorganic oxide supporter which supports at least one of
       noble metals selected from Rh, Pt, and Pd, alkali rare earth metals,
       rare earth metals, and magnesium in order to remove NOx effectively with
       superior durability of the catalyst notwithstanding the internal
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combustion engine is under a stoichiometric operation condition or a lean burning operation condition.

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            40 S L1 AND CATALYST
L2
            27 S L2 AND RARE EARTH
L3
            2 S L3 AND LANTHANUM OXYCHLORIDE
L5
            25 S L3 NOT L4
            11 S L5 AND COPPER
L6
            10 DUP REM L6 (1 DUPLICATE REMOVED)
L7
            4 S LANTHANUM CHLORIDE SUPPORT
L8
            3 DUP REM L8 (1 DUPLICATE REMOVED)
L9
            1 S L9 NOT L4
L10
            2 S LANTHANUM OXYCHLORIDE SUPPORT
L11
            0 S L11 NOT L4
L12
            4 S RARE EARTH HALIDE SUPPORT
L13
            0 S L13 NOT L8
L14
            0 S S LANTHANUM CHLORIDE (P) CATALYST SUPPORT
L15
           12 S LANTHANUM CHLORIDE (P) CATALYST SUPPORT
L16
            7 DUP REM L16 (5 DUPLICATES REMOVED)
L17
             7 S L17 NOT L8
L18
             7 S L18 NOT L4
L19
            4 S RARE EARTH METAL SUPPORTS
L20
L21
            4 S L20 NOT L8
            4 S L21 NOT L4
L22
            4 S L22 NOT L17
L23
            3 DUP REM L23 (1 DUPLICATE REMOVED)
L24
            0 S L24 AND LANTHANUM CHLORIDE
L25
            2 S L24 AND LANTHANUM
L26
            0 S L26 AND ?HALIDE
L27
            0 S L26 AND HALOGEN
L28
            0 S L26 AND ?BROMIDE
L29
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2001:396811 CAPLUS
ΑN
DN
     134:368589
     Oxyhalogenation process using catalysts having porous rare earth halide
ΤI
     Gulotty, Robert J., Jr.; Jones, Mark E.; Hickman, Daniel A.
IN
     The Dow Chemical Company, USA
PΑ
     PCT Int. Appl., 26 pp.
SO
     CODEN: PIXXD2
DT
     Patent
     English
LA
FAN.CNT 6
                                                 APPLICATION NO. DATE
     PATENT NO.
                         KIND DATE
                                                  ______
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     WO 2001038271
                                                 WO 2000-US31490 20001116
                        A1 20010531
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          W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
              CR, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM
          RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG
                                20020806
                                                 BR 2000-15922
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     BR 2000015922
                          Α
                                                  EP 2000-978721
     EP 1235769
                                20020904
                                                                     20001116
                          Α1
                                20040526
     EP 1235769
                          В1
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                                                                      20001116
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                                                  JP 2001-539828
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                                                  TW 2000-89124674 20001121
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     TW 524791
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                          B1
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     WO 2000-US31490
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     US 2002-130107
                          Α3
                THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 2
                ALL CITATIONS AVAILABLE IN THE RE FORMAT
     10099-58-8, Lanthanum chloride 13759-25-6, Lanthanum chloride oxide (
IT
     LaClO)
     RL: CAT (Catalyst use); USES (Uses)
         (support; catalysts with copper in an oxyhalogenation process
         using catalysts having porous rare earth halide support)
     ANSWER 2 OF 2 CA COPYRIGHT 2004 ACS on STN
L32
ΑN
     134:368589 CA
     Oxyhalogenation process using catalysts having porous rare earth halide
TI
     support
     Gulotty, Robert J., Jr.; Jones, Mark E.; Hickman, Daniel A.
IN
     The Dow Chemical Company, USA
PA
SO
     PCT Int. Appl., 26 pp.
     CODEN: PIXXD2
DT
     Patent
LΆ
     English
FAN.CNT 6
     PATENT NO.
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                                                 APPLICATION NO. DATE
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                                20010531
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               ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV,
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ANSWER 1 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

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MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE,
             SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, YU, ZA, ZW,
             AM, AZ, BY, KG, KZ, MD, RU, TJ, TM
         RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,
             DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,
             BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG
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                                            JP 2001-539828
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    WO 2000-US31490
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                            20001116
    US 2002-130107
                            20020514
                       A3
              THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 2
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
     10099-58-8, Lanthanum chloride
                                      13759-25-6, Lanthanum chloride oxide (
IT
    LaClO)
    RL: CAT (Catalyst use); USES (Uses)
        (support; catalysts with copper in an oxyhalogenation process
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using catalysts having porous rare earth halide support)

- 149 ANSWER 1 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN
- AN 1994:18071 CAPLUS
- DN 120:18071
- TI The vibronic spectroscopy of praseodymium(3+) in yttrium chloride oxide and lanthanum chloride oxide
- AU de Mello Donega, C.; Lambaerts, H.; Meijerink, A.; Blasse, G.
- CS Debye Inst., Univ. Utrecht, Utrecht, 3508 TA, Neth.
- SO Journal of Physics and Chemistry of Solids (1993), 54(8), 873-81 CODEN: JPCSAW; ISSN: 0022-3697
- DT Journal
- LA English
- AB Vibronic transitions in the emission and excitation spectra of Pr3+ in REOC1 (RE = Y, La) are reported. The influence of the Pr3+ concentration on the

vibronic spectra of Pr3+ is investigated for La1-xPrxOCl (x  $\leq$  0.1). Concentration enhancement of the vibronic transitions is observed in the excitation

spectra only. This phenomenon is ascribed to the superexchange interaction between Pr3+ ions over distances of about 8 Å. Evidence that the vibronic transition probability AVIB for the 3H4(1,2)  $\leftrightarrow$  3P0 transition of Pr3+ in LaOCl is the same in emission and excitation is presented. The value of AVIB for this transition are larger in YOCl:Pr3+ than in LaOCl:Pr3+, and scale with the transition probabilities for the zero-phonon lines. This suggests that the  $\Delta\text{-process}$  contribution to the vibronic coupling strength dominates. The observed vibronic spectra of Pr3+ in REOCl give increased support for this suggestion.

- L49 ANSWER 2 OF 2 CA COPYRIGHT 2004 ACS on STN
- AN 120:18071 CA
- TI The vibronic spectroscopy of praseodymium(3+) in yttrium chloride oxide and lanthanum chloride oxide
- AU de Mello Donega, C.; Lambaerts, H.; Meijerink, A.; Blasse, G.
- CS Debye Inst., Univ. Utrecht, Utrecht, 3508 TA, Neth.
- Journal of Physics and Chemistry of Solids (1993), 54(8), 873-81 CODEN: JPCSAW; ISSN: 0022-3697
- DT Journal
- LA English
- AB Vibronic transitions in the emission and excitation spectra of Pr3+ in REOCl (RE = Y, La) are reported. The influence of the Pr3+ concentration on the

vibronic spectra of Pr3+ is investigated for La1-xPrxOCl (x  $\leq$  0.1). Concentration enhancement of the vibronic transitions is observed in the excitation

spectra only. This phenomenon is ascribed to the superexchange interaction between Pr3+ ions over distances of about 8 Å. Evidence that the vibronic transition probability AVIB for the 3H4(1,2)  $\leftrightarrow$  3P0 transition of Pr3+ in LaOCl is the same in emission and excitation is presented. The value of AVIB for this transition are larger in YOCl:Pr3+ than in LaOCl:Pr3+, and scale with the transition probabilities for the zero-phonon lines. This suggests that the  $\Delta$ -process contribution to the vibronic coupling strength dominates. The observed vibronic spectra of Pr3+ in REOCl give increased support for this suggestion.

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(FILE 'HOME' ENTERED AT 11:13:39 ON 10 JUN 2004)
     FILE 'CAPLUS, USPATFULL, CA, CAOLD' ENTERED AT 11:14:17 ON 10 JUN 2004
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             50 S LANTHANUM CHLORIDE (S) SUPPORT
L2
             40 S L1 AND CATALYST
             27 S L2 AND RARE EARTH
L3
              2 S L3 AND LANTHANUM OXYCHLORIDE
T.4
             25 S L3 NOT L4
L5
             11 S L5 AND COPPER
L6
             10 DUP REM L6 (1 DUPLICATE REMOVED)
L7
              4 S LANTHANUM CHLORIDE SUPPORT
              3 DUP REM L8 (1 DUPLICATE REMOVED)
L9
              1 S L9 NOT L4
L10
              2 S LANTHANUM OXYCHLORIDE SUPPORT
L11
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              4 S RARE EARTH HALIDE SUPPORT
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L15
             12 S LANTHANUM CHLORIDE (P) CATALYST SUPPORT
L16
              7 DUP REM L16 (5 DUPLICATES REMOVED)
L17
              7 S L17 NOT L8
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              4 S RARE EARTH METAL SUPPORTS
L20
              4 S L20 NOT L8
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L22
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L23
              3 DUP REM L23 (1 DUPLICATE REMOVED)
L24
              0 S L24 AND LANTHANUM CHLORIDE
L25
              2 S L24 AND LANTHANUM
L26
              0 S L26 AND ?HALIDE
L27
              0 S L26 AND HALOGEN
L28
              0 S L26 AND ?BROMIDE
L29
            329 S COPPER (P) LANTHANUM (P) SUPPORT
L30
            168 S L30 AND DEPOS?
L31
              2 S LACLO SUPPORT
L32
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L34
            2 S LANTHANUM CHLORIDE/CN
L35
              O S LANTHANUM OXYCHLORIDE/CN
L36
              1 S LANTHANUM CHLORIDE OXIDE/CN
L37
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L38
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L39
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L40
             34 S L39 AND POROUS
             18 S L40 AND SUPPORT
L41
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L42
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L47
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L48
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              2 S L47 AND SUPPORT
L49
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FILE 'CAPLUS, USPATFULL, CA, CAOLD' ENTERED AT 12:17:26 ON 10 JUN 2004

L53 10 S L47 NOT L49 L54 5 DUP REM L53 (5 DUPLICATES REMOVED)

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ANSWER 1 OF 10 USPATFULL on STN
L7
       2003:253607 USPATFULL
ΑN
       On-line synthesis and regeneration of a catalyst used in
TΙ
       autothermal oxidation
       Bharadwaj, Sameer S., Midland, MI, United States
IN
       Maj, Joseph J., Midland, MI, United States
       Siddall, Jonathan H., Midland, MI, United States
       Dow Global Technologies Inc., Midland, MI, United States (U.S.
PA
       corporation)
       US 6624116
                               20030923
PΙ
                          B1
       US 2000-706464
                               20001103 (9)
ΑТ
       Division of Ser. No. US 1999-388220, filed on 1 Sep 1999, now patented,
RLI
       Pat.'No. US 6166283
       US 1999-136003P
                           19990526 (60)
PRAI
       US 1998-111861P
                           19981211 (60)
                           19980903 (60)
       US 1998-99041P
       Utility
DT
FS
       GRANTED
      Primary Examiner: Yildirim, Bekir L.
EXNAM
       Pelton, James M.
LREP
       Number of Claims: 26
CLMN
       Exemplary Claim: 1
ECL
DRWN
       0 Drawing Figure(s); 0 Drawing Page(s)
LN.CNT 1239
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       An on-line method of synthesizing or regenerating catalysts
       for autothermal oxidation processes, specifically, the oxidation of
       paraffinic hydrocarbons, for example, ethane, propane, and naphtha, to
       olefins, for example, ethylene and propylene. The catalyst
       comprises a Group 8B metal, for example, a platinum group metal and,
       optionally, a promoter, such as tin, antimony, or copper, on a
       support, preferably a monolith support. On-line synthesis or
       regeneration involves co-feeding a volatile Group 8B metal compound
       and/or a volatile promoter compound with the paraffinic hydrocarbon and
       oxygen into the oxidation reactor under ignition or autothermal
       conditions.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 2 OF 10 CAPLUS COPYRIGHT 2004 ACS on STN DUPLICATE 1
ΑN
     2001:396811 CAPLUS
DN
     134:368589
     Oxyhalogenation process using catalysts having porous
ΤI
     rare earth halide support
     Gulotty, Robert J., Jr.; Jones, Mark E.; Hickman, Daniel A.
IN
PΑ
     The Dow Chemical Company, USA
SO
     PCT Int. Appl., 26 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     English
FAN.CNT 6
                      KIND DATE
                                          APPLICATION NO. DATE
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             ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV,
             MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE,
             SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, YU, ZA, ZW,
             AM, AZ, BY, KG, KZ, MD, RU, TJ, TM
         RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,
             DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,
             BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG
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    BR 2000015922
                      Α
                                          EP 2000-978721
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                           20020904
    EP 1235769
                      Α1
                           20040526
    EP 1235769
                      B1
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            IE, SI, LT, LV, FI, RO, MK, CY, AL, TR
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                                          JP 2001-539828
                      T2 20030422
     JP 2003514879
                                          TW 2000-89124674 20001121
                           20030321
                      В
     TW 524791
                      B1 20040120
                                          US 2002-130107
                                                            20020514
     US 6680415
                           20021229
                                          BG 2002-106724
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                      Α
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     NO 2002002398
                      Α
                                          US 2003-706545
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     US 2004097767
                      Р
                           19991122
PRAI US 1999-166897P
                      W
                           20001116
     WO 2000-US31490
                      Α3
                           20020514
     US 2002-130107
     An oxidative halogenation process involves contacting a hydrocarbon (e.g.,
     ethylene) or a halogenated hydrocarbon with a source of halogen (e.g.,
     hydrogen chloride) and a source of oxygen (e.g., air) in the presence of a
     catalyst (e.g., Cu on lanthanum chloride) so as to form a
     halocarbon, preferably a chlorocarbon, having a greater number of halogen
     substituents than the starting hydrocarbon or halogenated hydrocarbon
     (e.g., 1,2-dichloroethane). The catalyst is a novel composition
     comprising copper dispersed on a porous rare
     earth halide support, preferably, a porous rare
     earth chloride support. A catalyst precursor composition
     comprising copper dispersed on a porous rare
     earth oxyhalide support is disclosed. Use of the porous
     rare earth halide and oxyhalide as support materials for
     catalytic components is disclosed.
             THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 2
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
     ANSWER 3 OF 10 USPATFULL on STN
       2000:174909 USPATFULL
       On-line synthesis and regenerating of a catalyst used in
       autothermal oxidation
       Bharadwaj, Sameer S., Midland, MI, United States
       Maj, Joseph J., Midland, MI, United States
       Siddall, Jonathan H., Midland, MI, United States
       The Dow Chemical Company, Midland, MI, United States (U.S. corporation)
                               20001226
       US 6166283
                               19990901 (9)
       US 1999-388220
       Continuation of Ser. No. US 1998-99041, filed on 3 Sep 1998 which is a
       continuation of Ser. No. US 1998-111861, filed on 11 Dec 1998 And a
       continuation of Ser. No. US 1999-136003, filed on 26 May 1999
       US 1998-99041P
                           19980903 (60)
PRAI
                           19981211 (60)
       US 1998-111861P
       US 1999-136003P
                           19990526 (60)
       Utility
       Granted
      Primary Examiner: Knode, Marian C.; Assistant Examiner: Dang, Thuan D.
EXNAM
CLMN
       Number of Claims: 22
       Exemplary Claim: 1
ECL
DRWN
       No Drawings
LN.CNT 1199
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       An on-line method of synthesizing or regenerating catalysts
       for autothermal oxidation processes, specifically, the oxidation of
       paraffinic hydrocarbons, for example, ethane, propane, and naphtha, to
       olefins, for example, ethylene and propylene. The catalyst
       comprises a Group 8B metal, for example, a platinum group metal and,
       optionally, a promoter, such as tin, antimony, or copper, on a
       support, preferably a monolith support. On-line synthesis or
       regeneration involves co-feeding a volatile Group 8B metal compound
       and/or a volatile promoter compound with the paraffinic hydrocarbon and
```

AΒ

L7

AN

TI

IN

PΑ

PΙ

AΙ

DТ

FS

RLI

oxygen into the oxidation reactor under ignition or autothermal conditions.

LREP

CLMN

DRWN

LN.CNT 446

ECL

AΒ

Number of Claims: 10

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

Exemplary Claim: 1

```
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
1.7
     ANSWER 4 OF 10 USPATFULL on STN
       92:68222 USPATFULL
AN
       Oxyhydrochlorination catalyst
TI
       Taylor, Charles E., Pittsburgh, PA, United States
IN
       Noceti, Richard P., Pittsburgh, PA, United States
       The United States of American as represented by the United States
PA
       Department of Energy, Washington, DC, United States (U.S. government)
       US 5139991
PΤ
                                19920818
       US 1991-666972
ΑI
                                19910311 (7)
RLI
       Division of Ser. No. US 1990-516611, filed on 30 Apr 1990, now patented,
       Pat. No. US 5019652
       Utility
DΤ
       Granted
FS
EXNAM
       Primary Examiner: Shine, W. J.
       Glenn, Hugh W., Fisher, Robert J., Moser, William R.
LREP
CLMN
       Number of Claims: 11
ECL
       Exemplary Claim: 1
DRWN
       8 Drawing Figure(s); 8 Drawing Page(s)
LN.CNT 452
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       An improved catalyst and method for the oxyhydrochlorination
       of methane is disclosed. The catalyst includes a pyrogenic
       porous support on which is layered as active material, cobalt chloride
       in major proportion, and minor proportions of an alkali metal chloride
       and of a rare earth chloride. On contact of the
       catalyst with a gas flow of methane, HCl and oxygen, more than
       60% of the methane is converted and of that converted more than 40%
       occurs as monochloromethane. Advantageously, the monochloromethane can
       be used to produce gasoline boiling range hydrocarbons with the recycle
       of HCl for further reaction. This catalyst is also of value
       for the production of formic acid as are analogous catalysts
       with lead, silver or nickel chlorides substituted for the cobalt
       chloride.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 5 OF 10 USPATFULL on STN
T<sub>1</sub>7
ΑN
       91:42792 USPATFULL
       Catalysts and method
TТ
       Taylor, Charles E., Pittsburgh, PA, United States
IN
       Noceti, Richard P., Pittsburgh, PA, United States
PA
       The United States as represented by the United States Department of
       Energy, Washington, DC, United States (U.S. government)
PI
       US 5019652
                               19910528
ΑI
       US 1990-516611
                               19900430 (7)
DT
       Utility
FS
       Granted
EXNAM
       Primary Examiner: Garvin, Patrick P.; Assistant Examiner: Peebles, Brent
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Glenn, Hugh W., Fisher, Robert J., Moser, William R.

An improved catlayst and method for the oxyhydrochlorination of methane

is disclosed. The catalyst includes a pyrogenic porous support on which is layered as active material, cobalt chloride in major proportion, and minor proportions of an alkali metal chloride and of a

8 Drawing Figure(s); 8 Drawing Page(s)

rare earth chloride. On contact of the catalyst with a gas flow of methane, HCl and oxygen, more than 60% of the methane is converted and of that converted more than 40% occurs as monochloromethane. Advantageously, the monochloromethane can be used to produce gasoline boiling range hydrocarbons with the recycle of HCl for further reaction. This catalyst is also of value for the production of formic acid as are analogous catalysts with lead, silver or nickel chlorides substituted for the cobalt chloride.

```
ANSWER 6 OF 10 USPATFULL on STN
L7
       89:58703 USPATFULL
AN
       Catalyst and process for the fluid-bed oxychlorination of
ТT
       ethylene to EDC
       Eden, Jamal S., Akron, OH, United States
TN
       Cowfer, Joseph A., Medina, OH, United States
       The B.F. Goodrich Company, Akron, OH, United States (U.S. corporation)
PA
       US 4849393
                               19890718
PΙ
       US 1987-140272
                               19871231 (7)
AΙ
       Division of Ser. No. US 1986-898566, filed on 21 Aug 1986, now patented,
RLI
       Pat. No. US 4740642
       Utility
DТ
       Granted
FS
      Primary Examiner: Garvin, Patrick P.; Assistant Examiner: Fourson,
EXNAM
       George R.
       Csontos, Alan A., Dunlap, Thoburn T.
LREP
       Number of Claims: 10
CLMN
       Exemplary Claim: 1
ECL
       1 Drawing Figure(s); 1 Drawing Page(s)
DRWN
LN.CNT 861
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       A fluidizable catalyst composition is provided containing
       about 2% to about 8% by weight of copper (about 4% to about
       17% by weight of copper salt), from about 1.0% to about 10% by
       weight of a rare earth metal salt(s), preferably the
       chloride salt(s), and from about 0.25% to about 2.3% by weight of an
       alkali metal salt(s), preferably the chloride salt(s), all weight
       percents based upon the total weight of the catalyst
       composition. The metals are codeposited on a fluidizable, high surface
       area alumina support. The weight of the alkali metal employed is not
       over 2.5% by weight (as the chloride) and the weight ratio of the
       rare earth metal salt(s) to the alkali metal salt(s)
       must be at least 1:1. Such catalyst compositions are extremely
       useful as fluid bed catalysts in the vapor phase
       oxychlorination reaction of ethylene, oxygen and hydrogen chloride to
       produce 1,2-dichloroethane (EDC). The use of the catalysts
       results in improved, high percent ethylene efficiencies and high percent
       HCl conversions, and avoids operating problems caused by stickiness of
       the catalyst in the fluid bed. A combination of copper
       chloride, potassium chloride and one or more of the rare
       earth chlorides on a fluidizable gamma alumina support, produces
       an excellent catalyst for a fluid bed ethylene oxychlorination
       process.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 7 OF 10 USPATFULL on STN
T.7
       88:26213 USPATFULL
AN
       Catalyst and process for the fluid-bed oxychlorination of
TI
       ethylene to EDC
       Eden, Jamal S., Akron, OH, United States
IN
       Cowfer, Joseph A., Medina, OH, United States
       The BF Goodrich Company, Akron, OH, United States (U.S. corporation)
PΑ
                               19880426
ΡI
       US 4740642
                               19860821 (6)
ΑI
       US 1986-898566
DT
       Utility
FS
       Granted
       Primary Examiner: Evans, J. E.
EXNAM
       Csontos, Alan A.
LREP
       Number of Claims: 6
CLMN
       Exemplary Claim: 1
ECL
       1 Drawing Figure(s); 1 Drawing Page(s)
DRWN
```

LN.CNT 881

A fluidizable catalyst composition is provided containing AB about 2% to about 8% by weight of copper (about 4% to about 17% by weight of copper salt), from about 0.2% to about 10% by weight of a rare earth metal salt(s), preferably the chloride salt(s), and from about 0.25% to about 2.3% by weight of an alkali metal salt(s), preferably the chloride salt(s), all weight percents based upon the total weight of the catalyst composition. The metals are codeposited on a fluidizable, high surface area alumina support. The weight of the alkali metal employed is not over 2.5% by weight (as the chloride) and the weight ratio of the rare earth metal salt(s) to the alkali metal salt(s) must be at least 0.8:1. Such catalyst compositions are extremely useful as fluid bed catalysts in the vapor phase oxychlorination reaction of ethylene, oxygen and hydrogen chloride to produce 1,2-dichloroethane (EDC). The use of the catalysts results in improved, high percent ethylene efficiencies and high percent HCl conversions, and avoids operating problems caused by stickiness of the catalyst in the fluid bed. A combination of copper chloride, potassium chloride and one or more of the rare earth chlorides on a fluidizable gamma alumina support, produces an excellent catalyst for a fluid bed ethylene oxychlorination process.

```
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 8 OF 10 USPATFULL on STN
       78:61386 USPATFULL
AN
       Pyrogenic silica or titania or alpha-alumina cuprous chloride
TΤ
       catalyst of hydrogen chloride/oxygen reaction
       Pieters, Wim J. M., Morristown, NJ, United States
       Carlson, Emery J., Chatham, NJ, United States
       Gates, William E., Andover, NJ, United States
       Conner, Jr., William C., Succasunna, NJ, United States
      Allied Chemical Corporation, Morristown, NJ, United States (U.S.
       corporation)
                               19781031
PI
       US 4123389
                               19770202 (5)
       US 1977-765161
ΑI
DT
       Utility
FS
       Granted
EXNAM Primary Examiner: Gantz, Delbert E.; Assistant Examiner: Wright, William
       Harman, Robert A.
LREP
       Number of Claims: 7
CLMN
       Exemplary Claim: 1
ECL
       No Drawings
DRWN
LN.CNT 656
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       Catalyst of cuprous chloride, as a first layer, on a carrier
AB
       of particles of pyrogenic anhydrous silica or titania, or alpha-alumina
       produced from pyrogenic gamma-alumina, having as a second layer an
       alkali metal chloride especially KCl, and preferably also a rare
       earth metal chloride; especially LaCl.sub.3; formed by
       impregnation using non-aqueous solvents, especially CuCl in acetonitrile
       followed by KCl/LaCl.sub.3 in formic acid. The catalyst is
       effective at desirable reaction rates at temperatures well below
       400° C., such as 200°-300° C. and even below
       200° C., under certain conditions, for oxyhydrochlorination of
       organic materials such as methane; and is also effective for production
       of chlorine by the Deacon process at relatively low temperatures.
       Problems due to catalyst volatility and melting are
       substantially mitigated.
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L7 ANSWER 9 OF 10 USPATFULL on STN AN 78:3593 USPATFULL ΤI Fluidized deoxychlorination catalyst composition Blake, Robert J., Oakland, CA, United States TN Roy, Guy W., Richmond, CA, United States PA Stauffer Chemical Company, Westport, CT, United States (U.S. corporation) PΙ US 4069170 19780117 ΑI US 1976-750027 19761213 (5) RLIContinuation of Ser. No. US 1975-601744, filed on 4 Aug 1975, now abandoned which is a continuation of Ser. No. US 1973-418494, filed on 23 Nov 1973, now abandoned which is a continuation of Ser. No. US 1971-212793, filed on 27 Dec 1971, now abandoned which is a division of Ser. No. US 1968-772395, filed on 31 Oct 1968, now patented, Pat. No. US 3657367 Utility DT FS Granted Primary Examiner: Garvin, Patrick P.; Assistant Examiner: Wright, EXNAM William G. Bradley, Michael J. LREP CLMN Number of Claims: 4 ECL Exemplary Claim: 1 DRWN No Drawings LN.CNT 483 Catalyst compositions comprising mixtures of salts of AΒ copper, potassium, didymium, lanthanum and magnesium are useful in the fluidized bed oxychlorination of aliphatic hydrocarbons. The catalyst composition loading is disposed on a suitable support media, preferably an alumina and does not cake or cause defluidization of the bed under start-up, operating, or shut-down conditions. L7 ANSWER 10 OF 10 USPATFULL on STN 75:69009 USPATFULL AN TI Dehydrohalogenation of halogenated hydrocarbons Ward, Joe Arthur, Lake Jackson, TX, United States INThe Dow Chemical Company, Midland, MI, United States (U.S. corporation) PA19751216 PΙ US 3927131 US 1974-477577 19740610 (5) ΑT DTUtility ES Granted Primary Examiner: Gantz, Delbert E.; Assistant Examiner: Boska, Joseph EXNAM LREP Ancona, A. Cooper CLMN Number of Claims: 9 ECL Exemplary Claim: 1 DRWN No Drawings LN.CNT 263 CAS INDEXING IS AVAILABLE FOR THIS PATENT. AΒ An improved method of dehydrohalogenating halogenated aliphatic hydrocarbons by employing a catalyst which comprises a rare earth oxide, e.g. lanthanium oxide, or the rare earth oxide together with a platinum group metal, e.g. platinum, on a suitable support. The dehydrochlorination of 1,2,3-trichloropropane to 1,3-dichloropropenes has been accomplished with increased selectivity and less undesirable carbon formation.

```
2001:396811 CAPLUS
ΑN
DN
      134:368589
ΤI
      Oxyhalogenation process using catalysts having porous rare earth halide
      Gulotty, Robert J., Jr.; Jones, Mark E.; Hickman, Daniel A.
IN
      The Dow Chemical Company, USA
PA
so
      PCT Int. Appl., 26 pp.
      CODEN: PIXXD2
DT
      Patent
      English
LA
FAN.CNT 6
      PATENT NO.
                           KIND DATE
                                                     APPLICATION NO.
                                                                         DATE
                                                    WO 2000-US31490 20001116
      WO 2001038271
                          A1 20010531
PΤ
           W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
          W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG
                                                    BR 2000-15922
      BR 2000015922
                            Α
                                  20020806
                                                                          20001116
                                  20020904
                                                     EP 2000-978721
                                                                          20001116
      EP 1235769
                            A1
      EP 1235769
                                  20040526
                            B1
                AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
                IE, SI, LT, LV, FI, RO, MK, CY, AL, TR
                                  20030422
                                                     JP 2001-539828
                                                                          20001116
      JP 2003514879
                            T2
      TW 524791
                            В
                                  20030321
                                                     TW 2000-89124674 20001121
      US 6680415
                                  20040120
                            B1
                                                     US 2002-130107
                                                                          20020514
      BG 106724
                                  20021229
                                                     BG 2002-106724
                                                                          20020520
                            Α
      NO 2002002398
                                  20020716
                                                     NO 2002-2398
                                                                          20020521
                            Α
      US 2004097767
                            A1
                                  20040520
                                                     US 2003-706545
                                                                          20031112
PRAI US 1999-166897P
                            Ρ
                                  19991122
      WO 2000-US31490
                                  20001116
                            W
                            A3
                                  20020514
      US 2002-130107
      An oxidative halogenation process involves contacting a hydrocarbon (e.g.,
AB
      ethylene) or a halogenated hydrocarbon with a source of halogen (e.g.,
      hydrogen chloride) and a source of oxygen (e.g., air) in the presence of a
      catalyst (e.g., Cu on lanthanum chloride) so as to form a halocarbon,
      preferably a chlorocarbon, having a greater number of halogen substituents
      than the starting hydrocarbon or halogenated hydrocarbon (e.g.,
      1,2-dichloroethane). The catalyst is a novel composition comprising copper
      dispersed on a porous rare earth halide support, preferably, a porous rare
      earth chloride support. A catalyst precursor composition comprising copper
      dispersed on a porous rare earth oxyhalide support is disclosed. Use of
      the porous rare earth halide and oxyhalide as support materials for
      catalytic components is disclosed.
RE.CNT 2
                 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
                 ALL CITATIONS AVAILABLE IN THE RE FORMAT
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ANSWER 1 OF 1 CAPLUS COPYRIGHT 2004 ACS on STN

2004:127781 USPATFULL AN Oxyhalogenation process using catalyst having porous rare ΤI earth halide support Gulotty, Robert J., JR., Midland, MI, UNITED STATES IN Jones, Mark E., Midland, MI, UNITED STATES Hickman, Daniel A., Midland, MI, UNITED STATES US 2004097767 A1 20040520 PΤ US 2003-706545 20031112 (10) Α1 AΙ Division of Ser. No. US 2002-130107, filed on 14 May 2002, GRANTED, Pat. RLI No. US 6680415 A 371 of International Ser. No. WO 2000-US31490, filed on 16 Nov 2000, PENDING 19991122 (60) PRAI US 1999-166897P DT Utility FS APPLICATION LREP THE DOW CHEMICAL COMPANY, INTELLECTUAL PROPERTY SECTION, P. O. BOX 1967, MIDLAND, MI, 48641-1967 Number of Claims: 16 CLMN Exemplary Claim: 1 ECL No Drawings DRWN LN.CNT 751 CAS INDEXING IS AVAILABLE FOR THIS PATENT. An oxidative halogenation process involving contacting a hydrocarbon, AB for example, ethylene, or a halogenated hydrocarbon with a source of halogen, such as hydrogen chloride, and a source of oxygen in the presence of a catalyst so as to form a halocarbon, preferably a chlorocarbon, having a greater number of halogen substituents than the starting hydrocarbon or halogenated hydrocarbon, for example, 1,2-dichloroethane. The catalyst is a novel composition comprising copper dispersed on a porous rare earth halide support, preferably, a porous rare earth chloride support. A catalyst precursor composition comprising copper dispersed on a porous rare earth oxyhalide support is disclosed. Use of the porous rare earth halide and oxyhalide as support materials for catalytic components is disclosed. CAS INDEXING IS AVAILABLE FOR THIS PATENT. ANSWER 2 OF 5 USPATFULL on STN 2004:15070 USPATFULL ΑN Oxyhalogenation process using catalyst having porous rare ΤI earth halide support Gulotty, Jr., Robert J., Midland, MI, United States IN Jones, Mark E., Midland, MI, United States Hickman, Daniel A., Midland, MI, United States Dow Global Technologies Inc., Midland, MI, United States (U.S. PA corporation) PΙ US 6680415 20040120 B1 WO 2001038271 20010531 AΙ US 2002-130107 20020514 (10) WO 2000-US31490 20001116 PRAI US 1999-166897P 19991122 (60) DT Utility FS GRANTED Primary Examiner: Richter, Johann; Assistant Examiner: Price, Elvis O. EXNAM LREP Zuckerman, Marie F. CLMN Number of Claims: 27 ECL Exemplary Claim: 1 0 Drawing Figure(s); 0 Drawing Page(s) DRWN LN.CNT 834 CAS INDEXING IS AVAILABLE FOR THIS PATENT. An oxidative halogenation process involving contacting a hydrocarbon,

ANSWER 1 OF 5 USPATFULL on STN

L5

for example, ethylene, or a halogenated hydrocarbon with a source of halogen, such as hydrogen chloride, and a source of oxygen in the presence of a catalyst so as to form a halocarbon, preferably a chlorocarbon, having a greater number of halogen substituents than the starting hydrocarbon or halogenated hydrocarbon, for example, 1,2-dichloroethane. The catalyst is a novel composition comprising copper dispersed on a porous rare earth halide support, preferably, a porous rare earth chloride support. A catalyst precursor composition comprising copper dispersed on a porous rare earth oxyhalide support is disclosed. Use of the porous rare earth halide and oxyhalide as support materials for catalytic components is disclosed.

## CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ANSWER 3 OF 5 USPATFULL on STN L5 AN 2003:208178 USPATFULL Catalyst compositions for the ammoxidation of alkanes and olefins, TImethods of making and of using same Mamedov, Edouard A., Houston, TX, UNITED STATES IN Bethke, Kathleen A., Sugar Land, TX, UNITED STATES Shaikh, Shahid N., Houston, TX, UNITED STATES Araujo, Armando, Houston, TX, UNITED STATES Kulkarni, Neeta K., Houston, TX, UNITED STATES Khodakov, Andrei, Ville neuve d'Ascq, FRANCE Saudi Basic Industries Corporation (SABIC) (U.S. corporation) PA A1 20030731 US 2003144539 PΙ B2 20040323 US 6710011 A1 20011221 (10) AΙ US 2001-36866 Utility DT APPLICATION FS JIM WHEELINGTON, SABIC Americas, Inc., SABIC Technology Center, 1600 LREP Industrial Blvd., Sugar Land, TX, 77478 Number of Claims: 128 CLMN Exemplary Claim: 1 ECL1 Drawing Page(s) DRWN LN.CNT 1573 CAS INDEXING IS AVAILABLE FOR THIS PATENT. A catalyst composition for the vapor phase ammoxidation of alkanes and olefins of the general empirical formulae:

VSb.sub.aM.sub.bO.sub.x

VSb.sub.aM.sub.bM'.sub.b'O.sub.x

VSb.sub.aM.sub.bQ.sub.cO.sub.x

VSb.sub.aM.sub.bQ.sub.cQ'.sub.c'0.sub.x

wherein M and M' are at least one element selected from magnesium, aluminum, zirconium, silicon, hafnium, titanium and niobium, M and M' being different, Q and Q' are at least one element selected from rhenium, tungsten, molybdenum, tantalum, manganese, phosphorus, cerium, tin, boron, scandium, bismuth, gallium, indium, iron, chromium, lanthanum, yttrium, zinc, cobalt, nickel, cadmium, copper, strontium, barium, calcium, silver, potassium, sodium and cesium, Q and Q' being different, a is 0.5 to 20, b is 2 to 50, b' is 0 to 50, c is 0 to 10, c' is 0 to 10 and x is determined by the valence requirements of the elements present. The catalyst composition containing isolated vanadium and antimony species in an inert matrix is prepared by incorporating respective compounds of vanadium and antimony into the oxide of at least one or more M and adding by co-precipitation or impregnation one or more optional Q in the

relative atomic proportions indicated by the subscripts.

ANSWER 4 OF 5 CAPLUS COPYRIGHT 2004 ACS on STN DUPLICATE 1

Oxyhalogenation process using catalysts having porous rare

Gulotty, Robert J., Jr.; Jones, Mark E.; Hickman, Daniel A.

KIND DATE

\_\_\_\_\_ A1 20010531

AM, AZ, BY, KG, KZ, MD, RU, TJ, TM

20020806

20020904

20040526

IE, SI, LT, LV, FI, RO, MK, CY, AL, TR

20030422

20030321

20040120

20021229

20020716

20040520

19991122

20001116

20020514

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Α

A1

В1

T2

В

Α

Α

Р W

Α3

2000:156857 USPATFULL

hydroconverting hydrocarbons Raybaud, Pascal, Nice, France

A1

В1

APPLICATION NO. DATE

WO 2000-US31490 20001116

20001116

20001116

20001116

20020514

20020520

20020521

20031112

\_\_\_\_\_

BR 2000-15922

EP 2000-978721

JP 2001-539828

US 2002-130107

BG 2002-106724

US 2003-706545

NO 2002-2398

TW 2000-89124674 20001121

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, YU, ZA, ZW,

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG

R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,

An oxidative halogenation process involves contacting a hydrocarbon (e.g.,

Catalyst compromising a mixed sulphide and its use for hydrorefining and

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The Dow Chemical Company, USA

2001:396811 CAPLUS

earth halide support

PCT Int. Appl., 26 pp.

134:368589

CODEN: PIXXD2

Patent

English

PATENT NO.

WO 2001038271

BR 2000015922

JP 2003514879

NO 2002002398

US 2004097767

WO 2000-US31490

US 2002-130107

EP 1235769

EP 1235769

TW 524791

US 6680415

PRAI US 1999-166897P

BG 106724

L5

AN

DN

TI

IN

PΑ

SO

DT

LΑ

ΡI

AB

ΑN

ΤI

IN

FAN.CNT 6

ethylene) or a halogenated hydrocarbon with a source of halogen (e.g., hydrogen chloride) and a source of oxygen (e.g., air) in the presence of a catalyst (e.g., Cu on lanthanum chloride) so as to form a halocarbon, preferably a chlorocarbon, having a greater number of halogen substituents than the starting hydrocarbon or halogenated hydrocarbon (e.g., 1,2-dichloroethane). The catalyst is a novel composition comprising copper dispersed on a porous rare earth halide support, preferably, a porous rare earth chloride support. A catalyst precursor composition comprising copper dispersed on a porous rare earth oxyhalide support is disclosed. Use of the porous rare earth halide and oxyhalide as support materials for catalytic components is disclosed. THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD RE.CNT 2 ALL CITATIONS AVAILABLE IN THE RE FORMAT ANSWER 5 OF 5 USPATFULL on STN L5

Toulhoat, Herve, Houilles, France

Kasztelan, Slavik, Rueil-Malmaison, France

Institut Français du Petrole, Rueil Malmaison Cedex, France (non-U.S. PA

PΙ US 6149799 ΑI

20001121

19980114 (9) US 1998-7049

FR 1997-443 PRAI

19970115

Utility DT

Primary Examiner: Bell, Mark L.; Assistant Examiner: Hailey, Patricia L. EXNAM

Millen, White, Zelano & Branigan, P.C. LREP

Number of Claims: 24 CLMN Exemplary Claim: 1 ECL

2 Drawing Figure(s); 2 Drawing Page(s) DRWN

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The invention concerns a catalyst for hydrorefining and hydroconverting hydrocarbon feeds, comprising a mixed sulphide comprising at least two elements selected from elements with an atomic number selected from the group formed by the following numbers: 3, 11, 12, 19 to 33, 37, to 51, 55 to 83, 87 to 103, characterized in that the mixed sulphide results from a combination of at least one element the sulphide of which has a bond energy between the metal and sulphur of less than  $50\pm3~\text{kcal/mol}$  $(209\pm12 \text{ kJ/mol})$  and at least one element the sulphide of which has a bond energy between the metal and sulphur of more than  $50\pm3~\text{kcal/mol}$  $(209\pm12 \text{ kJ/mol})$ , the mixed sulphide thus having a mean bond energy between the metal and sulphur which is in the range 30 to 70 kcal/mol (125 to 293 kJ/mol).